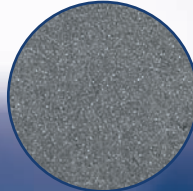


CARBOREX®



General Inquiries

North & South America

Tel: 1-800-828-1666

Europe

Tel: +44(0)161-848-0271

info@washingtomills.com

www.washingtomills.com

DESCRIPTION

CARBOREX® is a black, semi-friable, medium density, virgin silicon carbide abrasive.

APPLICATIONS

CARBOREX® is used primarily for gear lapping, flat lapping of metals and ceramics, glass grinding, and granite polishing.

Washington Mills

North Grafton, Inc.

P.O. Box 428

20 North Main Street

North Grafton, MA 01536

Tel: 508-839-6511

Fax: 508-839-7675

Email: info@washingtomills.com

Washington Mills

Electro Minerals Corp.

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Washington Mills

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Email: info@washingtomills.com

Washington Mills AS

NO-7300

Orkanger, Norway

Email: wrmas@washingtomills.no

TYPICAL CHEMICAL ANALYSIS

SiC	97.80%
SiO ₂	0.60%
Si	0.80%
Fe	0.20%
Al	0.30%
C	0.30%

GRAIN SIZES AVAILABLE

6, 8, 10, 12, 14, 16, 20, 24, 30, 36, 46, 54, 60, 70, 80, 90, 100, 120, 150, 180, 220, and 240

POWDER SIZES AVAILABLE

240, 280, 320, 360, 400, 500, 600, 800, 1000, 1200, F, FF, and FFF

TYPICAL PHYSICAL PROPERTIES

Crystallography	Alpha silicon carbide in a hexagonal crystal
Color	Black
Specific Gravity	3.20
Knoop ₁₀₀ Hardness	2450
Shape	Blocky, with sharp edges
Ball Mill Friability	64 (14 grit)
Grading (Grain)	ANSI B74.12-2001, Table 2 OR FEPA 42-1:2006
Grading (Powder)	ANSI B74.10-2001 OR FEPA 42-2:2006
Bulk Density (Grain)	ANSI B74.4-1992 (R2007)

TYPICAL BULK DENSITY

Grit	g/cc	Grit	g/cc	Grit	g/cc	Grit	g/cc
6	1.48	20	1.55	60	1.49	150	1.41
8	1.49	24	1.54	70	1.48	180	1.39
10	1.50	30	1.53	80	1.46	220	1.38
12	1.55	36	1.53	90	1.45		
14	1.55	46	1.52	100	1.44		
16	1.56	54	1.51	120	1.43		

This product information is NOT a specification. It is offered in good faith only as a general description of the product. **Washington Mills makes no warranty of merchantability or of fitness for any particular purpose.** The product chemistry and other characteristics may vary or contain trace elements not specifically listed. If your intended application for this product is so critical that relatively minor variations in chemistry or physical properties could cause problems or damage to your process or product, please contact our office for further assistance.